TECHNOMELT PUR CLEANER 4

PRODUCT DESCRIPTION

TECHNOMELT PUR CLEANER 4 provides the following product characteristics:

<table>
<thead>
<tr>
<th>Technology</th>
<th>Hotmelt Cleaner</th>
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<tbody>
<tr>
<td>Product Type</td>
<td>Cleaning Agent</td>
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<tr>
<td>Application</td>
<td>Cleaning</td>
</tr>
<tr>
<td>Appearance</td>
<td>Granules</td>
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</tbody>
</table>

Application Areas

- Cleaning agent for all polyurethane hotmelts in the uncured state as well as other non-reactive hotmelt adhesive systems e.g. based on EVA or PO

Product Properties

- Very good cleaning property
- Very good wetting
- Blue coloured for better identification

Technical Data

<table>
<thead>
<tr>
<th>Softening Point, Ring &amp; Ball, °C</th>
<th>~75</th>
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</thead>
<tbody>
<tr>
<td>Viscosity, Brookfield - , 130 °C, mPa.s</td>
<td>~10,000</td>
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<tr>
<td>Density, g/cm³</td>
<td>~1.1</td>
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</table>

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the Material Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Instructions for Use

Working Temperature

Recommended working temperature:
- in the melting container, °C 100 to 170
- at the application roller, °C 100 to 170

Recommended cleaning temperature:
- uncured PUR hotmelt adhesive, °C ~120
- EVA or PO based hotmelt adhesive, °C ~170

Working Temperature

Commonly TECHNOMELT PUR CLEANER 4 is used at the same application temperature as the PUR hotmelt adhesive which was applied during the working process. For EVA or PO based hotmelt adhesives the TECHNOMELT PUR CLEANER 4 should be used at 170°C.

STORAGE

Store in the original tightly closed packaging in a cool, dry place.

Shelf life

Shelf-life (in unopened original packaging), years 2

Classification:

Please refer to the corresponding safety data sheets for details on:

- Hazardous Information
- Transport Regulations
- Safety Regulations
ADDITIONAL INFORMATION

Disclaimer

Note:
The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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Reference 0.1