**PRODUCT DESCRIPTION**

TECHNOMELT KS 207 provides the following product characteristics:

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Technology</strong></td>
<td>EVA</td>
</tr>
<tr>
<td><strong>Product Type</strong></td>
<td>Hotmelt</td>
</tr>
<tr>
<td><strong>Application</strong></td>
<td>Edgebanding</td>
</tr>
<tr>
<td><strong>Appearance</strong></td>
<td>Granules Natural White</td>
</tr>
</tbody>
</table>

**Application Areas**

- Edgebanding as from feedrates of 20 m/min
- Edging material: veneer, melamine, polyester, HPL*, PVC*, ABS*, PP*

* Suitability depends on the individual characteristics of the edging material and how it is primed.

**Product Properties**

- Low viscosity
- Very clean working
- Produces tight joints
- High final bond strength
- Permits high machine speed

**Technical Data**

**TECHNOMELT KS 207:**
- Softening Point, Ring & Ball, °C: ~95
- Viscosity, Brookfield - 200 °C, mPa.s: ~55,000
- Heat Resistance, °C: ~85
- Tested with 0.6 mm oak veneer using the Henkel method of increasing temperature

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**DIRECTIONS OF USE**

**Preliminary Statement**

Prior to application it is necessary to read the Material Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

**Instructions for Use**

**Working Temperature**

- Recommended working temperature:
  - in the melting container, °C: 180 to 200
  - at the application roller, °C: 190 to 210

**Safety**

Hotmelt adhesives give off vapours even when the specified working temperature is not exceeded. The smells emitted may often cause irritation. When the specified temperatures are considerably exceeded over a longer period of time, there is the additional danger of decomposition products being given off. Therefore measures to draw off the vapours need to be taken, e.g. through the provision of extraction equipment.

**STORAGE**

Store in the original tightly closed container in a cool, dry place.

**Shelf Life**

- Shelf-life (in unopened original packaging), years: 2

**Classification:**

Please refer to the corresponding safety data sheets for details on:
- Hazardous Information
- Transport Regulations
- Safety Regulations
ADDITIONAL INFORMATION

Disclaimer

Note:

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