Safety Data Sheet according to (EC) No 1907/2006

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SDS No.: 100506 V005.3

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TECHNOMELT DORUS KS 205 25KG

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TECHNOMELT DORUS KS 205 25KG

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Hotmelt adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0 Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Classification (DPD):

No classification required.

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

Label elements (DPD):

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Adhesive

Base substances of preparation:

Resin

Ethylene-vinyl acetate copolymer

Mineral fillers

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

Declaration of ingredients according to DPD (EC) No 1999/45:

Contains no dangerous substances exceeding the limits of the EU-Regulation

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains.

6.3. Methods and material for containment and cleaning up

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Avoid moisture.

Store in a cool, dry place.

Keep away from heat and direct sunlight.

7.3. Specific end use(s)

Hotmelt adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Germany

Ingredient	ppm	mg/m ³	Type	Category	Remarks
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION		10	Exposure limit(s):	2	TRGS 900
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION		1,25	Exposure limit(s):		TRGS 900

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P. This recommendation should be matched to local conditions.

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:

Protective goggles

Skin protection:

Wear protective equipment.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance granulate

solid light beige

Odor specific

Odour threshold No data available / Not applicable

pH No data available / Not applicable
Initial boiling point No data available / Not applicable
Flash point No flash point up to 250 °C
Decomposition temperature No data available / Not applicable
Vapour pressure No data available / Not applicable

Density 1,25 g/cm³

(20 °C (68 °F))

Bulk density No data available / Not applicable

Viscosity 110.000 - 170.000 mPa.s

(Brookfield; 200 °C (392 °F); speed of rotation:

2,5 min-1; Spindle No: 29)

Viscosity (kinematic)

Explosive properties

No data available / Not applicable

No data available / Not applicable

Solubility (qualitative) Insoluble

(20 °C (68 °F); Solvent: Water)

Solidification temperature No data available / Not applicable No data available / Not applicable Melting point Flammability No data available / Not applicable Auto-ignition temperature No data available / Not applicable Explosive limits The product is not explosive. No data available / Not applicable Partition coefficient: n-octanol/water No data available / Not applicable Evaporation rate Vapor density No data available / Not applicable Oxidising properties No data available / Not applicable

9.2. Other information

Softening point/range 110 - 135 °C (230 - 275 °F)

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

At higher temperatures acetic acid may be released.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

No data available.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

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SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

14.4. Packaging group

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 (VOCV 814.018 VOC regulation

CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of July 27, 2005)

Classification in conformity with the calculation method

Storage class according to TRGS 510: 11

SECTION 16: Other information

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.