



Safety Data Sheet according to (EC) No 1907/2006

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TECHNOMELT DORUS HKP 25 BLACK known as DORUS HKP
25 schwarz

SDS No. : 106441
V001.9

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TECHNOMELT DORUS HKP 25 BLACK known as DORUS HKP 25 schwarz

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Hotmelt adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 (049) 211 797 0

Fax-no.: +49 (049) 211 798 4008

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Adhesive

Base substances of preparation:

Ethylene-vinyl acetate copolymer

Resin

Mineral fillers

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Store in sealed original container protected against moisture and light.

Keep away from heat and direct sunlight.

Store in a dry place.

Store in a cool place in closed original container.

7.3. Specific end use(s)

Hotmelt adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for

Germany

| Ingredient [Regulated substance] | ppm | mg/m ³ | Value type | Short term exposure limit category / Remarks | Regulatory list |
|--|-----|-------------------|-------------------------------------|---|-----------------|
| DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION | | | Short Term Exposure Classification: | Category II: substances with a resorptive effect. | TRGS 900 |
| DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION | | 10 | Exposure limit(s): | 2 | TRGS 900 |
| DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION | | 1,25 | Exposure limit(s): | | TRGS 900 |

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P. This recommendation should be matched to local conditions.

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:
Protective goggles

Skin protection:
Wear protective equipment.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|------------------------------------|
| Appearance | cartridges solid black |
| Odor | specific |
| Odour threshold | No data available / Not applicable |
| pH | No data available / Not applicable |
| Initial boiling point | No data available / Not applicable |
| Flash point | No flash point up to 200 °C |
| Decomposition temperature | No data available / Not applicable |
| Vapour pressure | No data available / Not applicable |
| Density (20 °C (68 °F)) | 1,3 g/cm ³ |
| Bulk density | No data available / Not applicable |
| Viscosity (Brookfield; 200 °C (392 °F); speed of rotation: 10 min ⁻¹ ; Spindle No: 29) | 40.000 - 80.000 mPa.s |
| Viscosity (kinematic) | No data available / Not applicable |
| Explosive properties | No data available / Not applicable |
| Solubility (qualitative) (20 °C (68 °F); Solvent: Water) | Insoluble |
| Solidification temperature | No data available / Not applicable |
| Melting point | No data available / Not applicable |
| Flammability | No data available / Not applicable |
| Auto-ignition temperature | No data available / Not applicable |
| Explosive limits | The product is not explosive. |
| Partition coefficient: n-octanol/water | No data available / Not applicable |
| Evaporation rate | No data available / Not applicable |
| Vapor density | No data available / Not applicable |
| Oxidising properties | No data available / Not applicable |

9.2. Other information

Softening point/range 95 - 120 °C (203 - 248 °F)

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

At higher temperatures acetic acid may be released.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

No data available.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

SECTION 14: Transport information

- 14.1. UN number**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packaging group**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of July 27, 2005)
Classification in conformity with the calculation method

Storage class according to TRGS 510: 11

SECTION 16: Other information

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.