

Safety Data Sheet according to Regulation (EC) No 1907/2006

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SDS No.: 100497 V001.16

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TECHNOMELT DORUS HKP 21 15KG

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TECHNOMELT DORUS HKP 21 15KG

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Hotmelt adhesive

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0 Fax-no.: +49 211 798 2009

ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Hotmelt adhesive

Base substances of preparation:

Ethylene-vinyl acetate copolymer

Resin

Mineral fillers

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

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6.3. Methods and material for containment and cleaning up

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

7.3. Specific end use(s)

Hotmelt adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Barium sulfate 7727-43-7			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Barium sulfate 7727-43-7		10	Exposure limit(s):	2	TRGS 900
Barium sulfate 7727-43-7		1,25	Exposure limit(s):		TRGS 900
Vinyl acetate 108-05-4 [VINYL ACETATE]	5	17,6	Time Weighted Average (TWA):	Indicative	ECTLV
Vinyl acetate 108-05-4 [VINYL ACETATE]	10	35,2	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Vinyl acetate 108-05-4			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
Vinyl acetate 108-05-4	5	18	Exposure limit(s):	2	TRGS 900

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN

This recommendation should be matched to local conditions.

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:

Protective goggles

Protective eye equipment should conform to EN166.

Skin protection:

Wear protective equipment.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance solid material

solid

Whitish

Odor odourless

Odour threshold No data available / Not applicable

pH No data available / Not applicable
Melting point No data available / Not applicable
Solidification temperature No data available / Not applicable
Initial boiling point No data available / Not applicable

Flash point $> 260,00 \,^{\circ}\text{C} (> 500 \,^{\circ}\text{F})$; Cleveland open cup

Evaporation rate

Flammability

No data available / Not applicable
No data available / Not applicable
Explosive limits

The product is not explosive.
Vapour pressure

No data available / Not applicable
Relative vapour density:

No data available / Not applicable

Density 1,3 g/cm³

(20 °C (68 °F))

Bulk density No data available / Not applicable Solubility No data available / Not applicable

Solubility (qualitative) Insoluble

(Solvent: Water)

Partition coefficient: n-octanol/water No data available / Not applicable Auto-ignition temperature No data available / Not applicable Decomposition temperature No data available / Not applicable

Viscosity 75.000 - 100.000 mPa.s

(Brookfield; 200 °C (392 °F); speed of rotation:

5 min-1; Spindle No: 29)

Viscosity (kinematic)

Explosive properties

No data available / Not applicable

No data available / Not applicable

No data available / Not applicable

9.2. Other information

Softening point/range 95 - 120 °C (203 - 248 °F)

SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

Respiratory or skin sensitization:

No data available.

No data available.

Germ cell mutagenicity:

At higher temperatures acetic acid may be released.

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SECTION 11: Toxicological information						
	General toxicological information: To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.					
	11.1. Information on toxicological effects					
	Acute oral toxicity:					
	No data available.					
	Acute dermal toxicity: No data available.					
	Acute inhalative toxicity:					
	No data available.					
	Skin corrosion/irritation: No data available.					
	Serious eye damage/irritation:					
	No data available.					

SDS No.: 100497 V001.16 Carcinogenicity No data available. Reproductive toxicity: No data available. STOT-single exposure: No data available. STOT-repeated exposure:: No data available. **Aspiration hazard:** No data available. **SECTION 12: Ecological information** General ecological information: Do not empty into drains / surface water / ground water. 12.1. Toxicity **Toxicity (Fish):** No data available. Toxicity (Daphnia): No data available. Chronic toxicity to aquatic invertebrates No data available. Toxicity (Algae): No data available. Toxicity to microorganisms No data available.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or vPvB.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

SECTION 14: Transport information

14.1. UN number

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: 1, slightly water-endangering product. (German VwVwS of July 27, 2005)

Classification in conformity with the calculation method

Storage class according to TRGS 510: 11

SECTION 16: Other information

Further information:

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This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.