TECHNOMELT KS 208/2
Known as DORUS KS 208/2
March 2017

PRODUCT DESCRIPTION
TECHNOMELT KS 208/2 provides the following product characteristics:

<table>
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<tr>
<th>Technology</th>
<th>EVA</th>
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<tbody>
<tr>
<td>Product Type</td>
<td>Hotmelt</td>
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<tr>
<td>Application</td>
<td>Edgebanding</td>
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<tr>
<td>Appearance</td>
<td>Granules, Natural, White, Black</td>
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</table>

Application Areas
- Edgebanding as from feedrates of 15 m/min
- Edging material: veneer, melamine, polyester, HPL*, PVC*, ABS*, PP*, up to approx. 2 mm thickness*

* Suitability depends on the individual characteristics of the edging material and how it is primed.

Product Properties
- Medium viscosity
- Very clean working
- Produces tight joints
- High final bond strength
- High heat resistance

Technical Data
TECHNOMELT KS 208/2:
- Softening Point, Ring & Ball, °C ~110
- Viscosity, Brookfield - 180 °C, mPa.s ~190,000
- Viscosity, Brookfield - 200 °C, mPa.s ~100,000
- Heat Resistance, °C ~90

Tested with 0.6 mm oak veneer using the Henkel method of increasing temperature

DIRECTIONS OF USE
Preliminary Statement
Prior to application it is necessary to read the Material Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Instructions for Use
Working Temperature
Recommended working temperature:
in the melting container, °C 180 to 200
at the application roller, °C ~200

Safety
Hotmelt adhesives give off vapours even when the specified working temperature is not exceeded. The smells emitted may often cause irritation. When the specified temperatures are considerably exceeded over a longer period of time, there is the additional danger of decomposition products being given off. Therefore measures to draw off the vapours need to be taken, e.g. through the provision of extraction equipment.

STORAGE
Store in the original tightly closed container in a cool, dry place.

Shelf life
Shelf-life (in unopened original packaging), years 2

Classification:
Please refer to the corresponding safety data sheets for details on:
Hazardous Information
Transport Regulations
Safety Regulations
ADDITIONAL INFORMATION

Disclaimer

Note:
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Reference 0.1