



Safety Data Sheet according to Regulation (EC) No 1907/2006

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TECHNOMELT HKP 29 PUR

SDS No. : 189396
V006.0

Revision: 04.06.2019
printing date: 07.06.2019

Replaces version from: 20.02.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TECHNOMELT HKP 29 PUR

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Assembly and laminating adhesive for general, woodworking and footwear industry

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

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ua-productsafety.de@henkel.com

1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Respiratory sensitizer

Category 1

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitizer

Category 1

H317 May cause an allergic skin reaction.

Carcinogenicity

Category 2

H351 Suspected of causing cancer.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains

4,4'-methylenediphenyl diisocyanate

Signal word:	Danger
Hazard statement:	H317 May cause an allergic skin reaction. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H351 Suspected of causing cancer.
Precautionary statement: Prevention	P261 Avoid breathing fume. P280 Wear protective gloves.
Precautionary statement: Response	P308+P313 IF exposed or concerned: Get medical advice/attention. P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

2.3. Other hazards

Persons suffering from allergic reactions to isocyanates should avoid contact with the product.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

1-Component PU adhesive

Base substances of preparation:

Polyurethane prepolymer with isocyanate groups

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
4,4'-methylenediphenyl diisocyanate 101-68-8	202-966-0 01-2119457014-47	1- < 3 %	Carc. 2 H351 Acute Tox. 4; Inhalation H332 STOT RE 2 H373 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Irrit. 2 H315 Resp. Sens. 1 H334 Skin Sens. 1B H317

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

Symptoms of poisoning may occur even after several hours, continue medical observation for at least 48 hours after the accident.

Inhalation:

Fresh air, oxygen supply, warmth; seek specialist medical attention.

Delayed effects possible after inhalation.

Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

Avoid contact with skin and eyes.

Keep unprotected persons away.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container protected against moisture.
Ensure good ventilation/extraction.
Storage at 5 to 25°C is recommended.

7.3. Specific end use(s)

Assembly and laminating adhesive for general, woodworking and footwear industry

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Germany

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
4,4'-Methylenediphenyl diisocyanate 101-68-8			Short Term Exposure Classification:	Category I: substances for which the localized effect has an assigned OEL or for substances with a sensitizing effect in respiratory passages.	TRGS 900
4,4'-Methylenediphenyl diisocyanate 101-68-8			Skin designation:	Can be absorbed through the skin.	TRGS 900
4,4'-Methylenediphenyl diisocyanate 101-68-8			STEL (Short Term Exposure Limit) factor:	1 Substance listed with both Peak factor and STEL factor. The Peak factor is supplied with the AGW values.	TRGS 900
4,4'-Methylenediphenyl diisocyanate 101-68-8		0,05	Exposure limit(s):	=2= If the AGW and BGW values are complied with, there should be no risk of reproductive damage (see Number 2.7).	TRGS 900

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
4,4'- methylenediphenyl diisocyanate 101-68-8	aqua (freshwater)		1 mg/l				
4,4'- methylenediphenyl diisocyanate 101-68-8	aqua (marine water)		0,1 mg/l				
4,4'- methylenediphenyl diisocyanate 101-68-8	Soil				1 mg/kg		
4,4'- methylenediphenyl diisocyanate 101-68-8	sewage treatment plant (STP)		1 mg/l				
4,4'- methylenediphenyl diisocyanate 101-68-8	Air						
4,4'- methylenediphenyl diisocyanate 101-68-8	Predator						
4,4'- methylenediphenyl diisocyanate 101-68-8	aqua (intermittent releases)		10 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
4,4'- methylenediphenyl diisocyanate 101-68-8	Workers	inhalation	Long term exposure - local effects		0,05 mg/m ³	
4,4'- methylenediphenyl diisocyanate 101-68-8	Workers	inhalation	Acute/short term exposure - local effects		0,1 mg/m ³	
4,4'- methylenediphenyl diisocyanate 101-68-8	General population	inhalation	Long term exposure - local effects		0,025 mg/m ³	
4,4'- methylenediphenyl diisocyanate 101-68-8	General population	inhalation	Acute/short term exposure - local effects		0,05 mg/m ³	

Biological Exposure Indices:

Ingredient [Regulated substance]	Parameters	Biological specimen	Sampling time	Conc.	Basis of biol. exposure index	Remark	Additional Information
4,4'-Methylenediphenyl diisocyanate 101-68-8	4,4'-Diaminodiphenylmethane	Creatinine in urine	Sampling time: End of shift.	10 µg/g	DE BAT	BAT values reflect the total physical load of workplace substances absorbed through inhalation, dermally, etc. With occupational exposure to MDI, parameter 4,4'-Diaminodiphenylmethane (MDA) in the urine covers all components of a complex MDI mixture, since both monomers and oligomers of the MDI are degraded independent of the exposure path of the monomeric MDI. In contrast, the MAK value for MDI takes into account only the monomer MDI portion.	

8.2. Exposure controls:

Engineering controls:

Use only in well ventilated areas.

Draw off vapors and fumes directly at the point of generation or release. In the case of regular work use bench-mounted extraction equipment.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Wear refractive gloves while working with the hot melt.

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Wear protective equipment.

Protective clothing that covers arms and legs.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	granulate solid Ivory
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	228 °C (442.4 °F); no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	1,25 - 1,30 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable

Viscosity (Brookfield; Instrument: RVT; 150 °C (302 °F); speed of rotation: 10 min-1; Spindle No: 28)	30.000 - 45.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

Softening point/range	82 °C (179.6 °F)
Ignition temperature	> 500 °C (> 932 °F)

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reaction with water, alcohols, amines.

Reacts with water: Pressure built up in closed vessel (CO₂).

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Humidity

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

At higher temperatures isocyanate may be released.

Carbon dioxide is generated under contact with moisture, leading to pressure in the cans. Danger of cans bursting!

SECTION 11: Toxicological information**General toxicological information:**

Persons suffering from allergic reactions to isocyanates should avoid contact with the product.

11.1. Information on toxicological effects**Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	LD50	> 2.000 mg/kg	rat	other guideline:

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	LD50	> 9.400 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

No data available.

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		EU Method B.13/14 (Mutagenicity)
4,4'- methylenediphenyl diisocyanate 101-68-8	negative	inhalation		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	carcinogenic	inhalation: aerosol	2 y 6 h/d	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

No data available.

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8		inhalation: aerosol	main: 2 y; satellite:1 y 6 h/d; 5 d/w	rat	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Aspiration hazard:

No data available.

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains, soil or bodies of water.

12.1. Toxicity**Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	LC50	> 1.000 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	EC50	129,7 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	NOEC	10 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	EC50	> 1.640 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'- methylenediphenyl diisocyanate 101-68-8	NOELR	1.640 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	EC50	> 100 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	92 - 200	28 d		Cyprinus carpio	OECD Guideline 305 E (Bioaccumulation: Flow-through Fish Test)

12.4. Mobility in soil

Hazardous substances CAS-No.	LogPow	Temperature	Method
4,4'- methylenediphenyl diisocyanate 101-68-8	4,51	22 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
4,4'- methylenediphenyl diisocyanate 101-68-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

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SECTION 14: Transport information

- 14.1. UN number**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Germany):

WGK: WGK = 1, slightly water endangering mixture. Classification according to the mixture rules in German AwSV regulation annex 1, number 5.2 from 18. April 2017.

BG regulations, rules, infos:

BG data sheet: BGI 524 Hazardous substances: polyurethane production and processing / isocyanates (M 044)

Storage class according to TRGS 510: 11

General remarks (DE): None

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.

Further information:

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