Dorus Hot Melt Adhesive
KS 217

EDGEBANDING:
KS 217 is a low viscosity, EVA based Hot Melt specially formulated for use in automatic edgebanding equipment. This Hot Melt is strongly recommended for use in granular feed or quick step Hot Melt systems. The low viscosity of KS 217, fast melting properties, and easy spread and flow characteristics make it ideally suited for smaller or older automatic edgebanding equipment. This superior quality Hot Melt shows excellent wetting properties and superior bonding strength. KS 217 should run at moderate to high line speeds and is formulated not to string.

RECOMMENDED APPLICATIONS:
PVC, ABS, VENEER, POLYESTER, MELAMINE, SOLID WOOD, HPL*

TECHNICAL DATA:
Viscosity - (Brookfield) at 200°C : 55,000 mPas
Softening Point : 105°C
Heat Resistance : 90°C

DIRECTIONS FOR APPLICATION:
Processing Temperature :
• Application roller : 190-200°C
• Melting container : 180-200°C
Feed Speed : 40 ft./min.

STOCK COLORS AVAILABLE: NATURAL (D, S), BROWN (S), WHITE (S)

PACKAGING: 308 LB. DRUMS, 55 LB. SACKS

SAFETY DATA:
Serious burns can result from contact with molten hot adhesives. Hot Melt vapors can irritate respiratory organs. Adequate ventilation should be provided.

STORAGE:
Dorus Hot Melt is to be kept dry and cool and may be stored for at least 1 year.

*Conditionally recommended applications: Suggest testing on specific application to determine suitability.

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