

# Hot Melt Program

**DÖLKEN**

A SURTECO BRAND

Adhesive Type	Base	Viscosity	Softening Point	Heat Resistance	Temperature Application Roller	Temperature Melting Pot	Edgebander Speed (ft/min)
HKP 20	EVA (Cartridge)	75,000	110° C	90° C	200 - 220° C	190 - 200° C	30
HKP 21	EVA (Cartridge)	90,000	108° C	90° C	200 - 220° C	190 - 200° C	40
HKP 25	EVA (Cartridge)	55,000	108° C	90° C	200 - 220° C	190 - 200° C	30
HKP 26	PUR (Cartridge)	25,000	100° C	150° C	150° C	150° C	30
KS 201/4	EVA	140,000	148° C	110° C	225 - 230° C	210 - 220° C	60
KS 205	EVA	150,000	120° C	95° C	220 - 225° C	200 - 220° C	40
KS 208/2	EVA	130,000	110° C	90° C	190 - 210° C	180 - 200° C	50
KS 217	EVA	55,000	105° C	90° C	190 - 210° C	180 - 200° C	40
KS 224/2	EVA	10,000	85° C	75° C	120 - 140° C	120 - 140° C	30
KS 351	EVA (Unfilled)	75,000	110° C	90° C	190 - 200° C	180 - 200° C	50
KS 250 Cool	EVA	15,000	100° C	85° C	140 - 160°	140 - 160°	50
RSG 270/3	PUR	48,000	60° C	150° C	145 - 155° C	145 - 155° C	50
MD 041	PVAc	N/A	N/A	N/A	N/A	N/A	N/A
DD 060	PVAc	N/A	N/A	N/A	N/A	N/A	N/A
ND 183/1	PRIMER	N/A	N/A	N/A	N/A	N/A	N/A

non-binding recommendation