

ADHESIVES MADE EASY

Overwhelmed? Too many Edgebanding Adhesives to choose from?
Doellken and Dorus are making it easy for you.

BETTER

PRODUCT	FORMAT	TECHNOLOGY	PACKAGING	PART NUMBER	
				NATURAL	WHITE
HKP 21	Cartridge	EVA, Filled	45 / Case - 33 lb	7501000	7501002
KS 207	Granular	EVA, Filled	55 lb Bag	7501069	7501078

BEST

PRODUCT	FORMAT	TECHNOLOGY	PACKAGING	PART NUMBER			
				NATURAL	WHITE	BROWN	BLACK
HKP 25	Cartridge	EVA, Filled	45 / Case - 33 lb	7501004	7501005	7501006	7501007
KS 217	Granular	EVA, Filled	55 lb Bag	7501031	7501033	7501035	

CLEAR

PRODUCT	FORMAT	TECHNOLOGY	PACKAGING	PART NUMBER
				CLEAR
HKP 20	Cartridge	EVA, Unfilled	45 / Case - 26 lb	7501001
KS 351	Granular	EVA, Unfilled	55 lb Bag	7501068



Still feeling overwhelmed?
Contact us to help simplify the decision.



TECHNICAL DATA

BETTER

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 200° C (392° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
HKP 21	EVA, Filled	87,500	108°C	90°C	190°C - 200°C	10
KS 207	EVA, Filled	55,000	95°C	85°C	180°C - 200°C	20

BEST

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 150° C (302° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
HKP 25	EVA, Filled	55,000	108°C	90°C	190°C - 200°C	10
KS 217	EVA, Filled	55,000	105°C	90°C	180°C - 200°C	12

CLEAR

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 150° C (302° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
HKP 20	EVA, Unfilled	75,000	110°C	90°C	190°C - 200°C	10
KS 351	EVA, Unfilled	75,000	110°C	90°C	180°C - 200°C	12

ADDITIONAL EVA ADHESIVES

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 150° C (302° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
KS 201/4	Granular	150,000	148°C	110°C	210 - 220°C	18
KS 205	Granular	155,000	120°C	90°C	200 - 220°C	15
KS 208/2	Granular	100,000	110°C	90°C	180 - 200°C	15
KS 224/2	Granular	10,000	85°C	75°C	120 - 140°C	10
KS 230/1	Granular	70,000	125°C	90°C	180 - 200°C	15

POLYOLEFIN ADHESIVE

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 150° C (302° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
KS 300	Granular	95,000	155°C	120°C	180 - 200°C	20

PUR ADHESIVES

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 150° C (302° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
HKP 27	Cartridge	50,000	75°C	150°C	150°C - 160°C	10
HKP 29	Cartridge	40,000	80°C	150°C	150°C - 160°C	10
KS 270/7	Slug/Granular	45,000	80°C	150°C	120°C - 140°C	10

PUR ADHESIVES CLEANERS

PRODUCT	FORMAT	VISCOSITY (Brookfield) AT 130° C (266° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	CLEANING TEMPERATURE
Cleaner 2	Cartridge/Slug	5,500 - 7,500	68°C - 76°C	120°C	100°C - 170°C	120°C
Cleaner 4	Granular	10,000	75°C	120°C	100°C - 170°C	120°C

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