

DOELLKEN ADHESIVE TECHNICAL DATA

PRODUCT	TECHNOLOGY	VISCOSITY (Brookfield) AT 200° C (392° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	MINIMUM FEEDRATE (m/min)
HKP 20	EVA, Unfilled	75,000	110°C	90°C	190°C - 200°C	10
HKP 21	EVA, Filled	87,500	108°C	90°C	190°C - 200°C	10
HKP 25	EVA, Filled	55,000	108°C	90°C	190°C - 200°C	10
HKP 27	PUR	50,000	75°C	150°C	150°C - 160°C	10
HKP 29	PUR	40,000	80°C	150°C	150°C - 160°C	10
KS 201/4	EVA, Filled	150,000	148°C	110°C	210 - 220°C	18
KS 205	EVA, Filled	155,000	120°C	90°C	200 - 220°C	15
KS 207	EVA, Filled	55,000	95°C	85°C	180°C - 200°C	20
KS 208/2	EVA, Filled	100,000	110°C	90°C	180 - 200°C	15
KS 217	EVA, Filled	55,000	105°C	90°C	180°C - 200°C	12
KS 224/2	EVA, Filled	10,000	85°C	75°C	120 - 140°C	10
KS 230/1	EVA, Slightly Filled	70,000	125°C	90°C	180 - 200°C	15
KS 270/7	PUR	45,000	80°C	150°C	120°C - 140°C	10
KS 300	Polyolefin	95,000	155°C	120°C	180 - 200°C	20
KS 351	EVA, Unfilled	75,000	110°C	90°C	180°C - 200°C	12

DOELLKEN ADESIVE CLEANER TECHNICAL DATA

PRODUCT	TECHNOLOGY	VISCOSITY (Brookfield) AT 130° C (226° F) IN MPAS	SOFTENING POINT	HEAT RESISTANCE	GLUE POT TEMPERATURE	CLEANING TEMPERATURE
Cleaner 2	Hot Melt	5,500 - 7,500	68°C -76°C	120°C	100°C - 170°C	120°C
Cleaner 4	Hot Melt	10,000	75°C	120°C	100°C - 170°C	120°C

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