

DOELLKEN ADHESIVE SELECTOR

PRIMARY APPLICATION	ADHESIVE	DESCRIPTION
Thin Edgebanding	KS 207	Economy EVA
	KS 208/2	General purpose EVA
	KS 217	High performance EVA
Thick, PVC, ABS, PP, Veneer	KS 205	Rubber modified ultimate bond strength
	KS 217	High performance EVA
	KS 351	Clear Unfilled
HOLZ-HER Glu Jet Cartridges	HKP 20	Premium Unfilled
	HKP 21	General purpose EVA
	HKP 25	High performance EVA
	HKP 27 / HKP 29	PUR Ultimate waterproof, heat resistant
High Heat Resistance	HKP 27 / HKP 29	150°C heat resistance
	KS 270/7	150°C heat resistance
	KS 300	120°C heat resistance
Low Temperature	KS 224/2	120°C application temperature
Low Speed, Manual Contour	KS 224/2	As low as 10 m/min [33 fpm]
Unfilled	KS 351	Clear Unfilled
Softforming	KS 201/4	Veneer or Melamine
BAZ, Workcenter	KS 351	EVA for automatic edgebanders
	KS 230	EVA for automatic edgebanders
Nordson PURBlue™ melters	PUR 270/7	2 Kg sealed cartridges
HPL	ND 183/1	Primer coating for HPL strips
	KS 205	High Strength but flexible joint
Solid Wood	ND 183/1	Primer coating for Teak, Oak +
	KS 205	High Strength but flexible joint
	KS 217	HOL-ZER Granupress systems
	KS 351	Softforming even with difficult to bond profiles

Contact us: info@na.surteco.com | 1 800 461 0061 | www.na.doellken.com