

Adhesive for Edgebanding

Type of Adhesive	Base	Viscosity (Brookfield) at 200° c (392° f) in mPas	Softening Point
HKP 20	Unfilled EVA	75,000	110°C
HKP 21	EVA	90,000	108°C
HKP 25	EVA	55,000	108°C
HKP 26	PUR	25,000	100°C
KS 201/4	EVA	140,000	148°C
KS 205	EVA	150,000	120°C
KS 208/2	EVA	130,000	110°C
KS 217	EVA	55,000	105°C
KS 224/2	EVA	10,000	85°C
KS 300	Polyolefin	95,000	155°C
KS 351	Unfilled EVA	75,000	110°C
PUR 270/7	PUR	50,000	60°C

Type Of Adhesive	Heat Resistance	Recommended Temperature		Minimum Machine Speed In Feet/ Minute
		Application Roller	Melting Container	
HKP 20	90°C	200 - 220°C	190 - 200°C	30
HKP 21	90°C	200 - 220°C	190 - 200°C	40
HKP 25	90°C	200 - 220°C	190 - 200°C	30
HKP 26	150°C	150 - 160°C	150 - 160°C	30
KS 201/4	110°C	225 - 230°C	210 - 220°C	60
KS 205	95°C	220 - 225°C	200 - 220°C	40
KS 208/2	90°C	190 - 210°C	180 - 200°C	50
KS 217	90°C	190 - 210°C	180 - 200°C	40
KS 224/2	75°C	120 - 140°C	120 - 140°C	30
KS 300	120°C	190 - 160°C	180 - 200°C	20
KS 351	90°C	190 - 200°C	180 - 200°C	50
PUR 270/7	150°C	120 - 140°C	120 - 140°C	50